

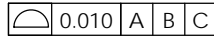
REVISIONS				
Rev	Change Description	Date	By	Chk
-	Initial Revision	17-Mar-09	AZ	TE
A	Increased surface profile, increased true position, decreased int. and ext. radii, decreased hole diam, updated to ANSIV14-5M-1994, deleted title block	31-Mar-09	AZ	RH

PSC Limited Dimension Drawing Specification

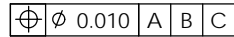
Basic: Features considered basic shall be defined in ANSI Y14.5M-1994

Angles: Angles shall be considered basic unless otherwise noted. This includes implied 90 degree angles

Profile Tolerances: Unless other wise noted, profile tolerance shall be as follows (where A, B, and C are the primary, secondary, and tertiary datums respectively)



True Position Tolerance: Unless otherwise noted, true position tolerance for features shall be as follows



Surface roughness: maximum surface roughness shall be $\sqrt{64}$

Internal radii: internal machined corners shown as sharp edges may have R0.010 maximum

External radii: External machined corners shown as sharp edges may have R0.010 maximum

Holes: shall have a diameter tolerance of +/-0.003



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ORIGINAL DESIGN	AZ	17-Mar-09	TITLE PSC LDD Specification	
ALL DIMENSIONS ARE IN INCHES			SIZE A	NUMBER 2001029
SCALE 2:1		CAGE CODE: 1PHA7		REV A
			SHEET 1 OF 1	